



### **PHOENIX**

AIR-OPERATED DOUBLE DIAPHRAGM PUMPS

Made in Italy

www.fluimac.com





### fluimac pump solution





### MAIN FEATURES

Fluimac is an original, young and dynamic company built in 2012 for a new concept of product.

It is specialized in providing pump solutions with an innovative and continuously developing design of range.

The huge experience, knowledge and efficiency of its team is the starting point of its own business.

Fluimac stands out for its reliable and prompt technical support and assistance.

The internal research and development department ensures the proficiency of its team, which constantly grows in order to satisfy all the customers' needs.

The company keeps up with the constant evolution of the national and international market and its quality control guarantees innovative and certificated products, which respect current legal standards.

The organization of the warehouse and the assembly/testing department, allows the company to offer short delivery times, immediate check of availability, speedy shipments and fast service assistance. The policy of Fluimac relies also on excellent customer service and a network of efficient, reliable distributors who ensure willingness, quality and technical support. This makes Fluimac a high quality company, grounded in excellence.

# **fluimac**









150 9001:2015



FLUIMAC'S CERTIFICATES



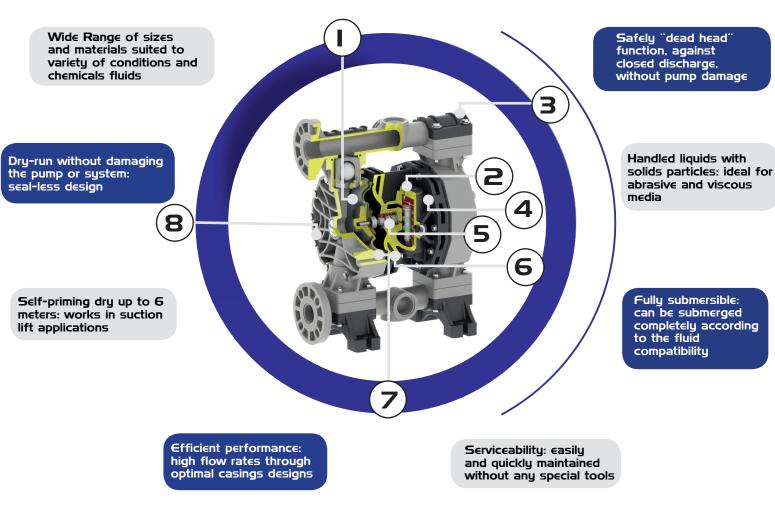






PRODUCTS	RANGE	CERTIFICATES
Air operated double diaphragm pumps have long been recognized as the most flexible pumps of the industry for handling difficult	PHOENIX Air operated double diaphragm pumps Realized in: PP, PVDF, ALUMINIUM, SS AISI 316, POMc Flow-rate from 7 lt/min to 1.000 lt/min. Connection from 1/4" to 3".	<b>C €</b> [H[ ⓒ
liquids at relatively low pressures and flows. The range of applications is virtually limitless. Fluimac AODD pumps come in many sizes and choices	PHOENIX FOOD Air operated double diaphragms pumps Realized in: SS AISI 316 electro-polished. Flow-rate from 20 lt/min to 1.000 lt/min. Tri-Clamp Connection.	
of materials of construction.  Almost every type of liquid from highly corrosive acids through high viscosity paints and adhesives, to food and drink products can be	PHOENIX ATEX Air operated double diaphragms pumps, ATEX certified for zone1. Realized in: PP+CF, PVDF+CF, ALUMINIUM, SS AISI 316, POMc+CF Flow-rate from 7 lt/min to 1.000 lt/min. Connection from 1/4" to 3".	
pumped.	ACCURATE PHOENIX  Double diaphragm pumps with remote control Realized in: PP, PVDF, ALUMINIUM, SS AISI 316, POMc Flow-rate from 7 lt/min to 250 lt/min. Connection from 1/4" to 1"1/4.	C € [H[ && FD/A
	DRUM PHOENIX Air operated double diaphragms pumps with special features to empty drums and tanks Realized in: PP, PVDF, ALUMINIUM, SS AISI 316, POMc Flow-rate from 20 lt/min to 170 lt/min. Connection from 3/8" to 1".	<b>C €</b> EHL €x
	TWIN PHOENIX  Air operated double diaphragms pumps with special features with double inlet/outlet  Realized in:  PP, PVDF, ALUMINIUM, SS AISI 316, POMc  Flow-rate from 7 It/min to 700 It/min. Connection from 1/4" to 2".	<b>C €</b> [¶[ ⓒx
	SUBMERSIBLE PHOENIX  Air operated double diaphragm pumps with special features, design to be submerged.  Applicable to all size of pumps.	<b>C €</b> [H[ &
	POWDER PHOENIX  Air operated double diaphragms pump with special design to handle powder  Realized in: ALU, SS.  Size available 1"½ and 2".	C E EH Ex FD/A
	DAMPER Pneumatic, automatic pulsation dampeners. Realized in: PP, PVDF, ALUMINIUM, SS AISI 316, POMc Applicable to all size of pumps. Available also in ATEX and FOOD version.	C E EHI Ex FD/A

## TECHNICAL FEATURES



	2	3	4	5	6	7	8
Long-lasting diaphragm construction ensures a consistent performance and a longer operating life.	Efficient air distribution design: low air consumption. Un-balanced pilot spool, precisely controls positioning of the main power spool to eliminate stalling and increase efficiency.	All bolted design for an effective sealing to extended leak-proof service.	Solid polypropylene air chambers and plastic air valve for maximum chemical resistance in highly corrosive environments.	Acetalic shuttle ensures long valve life,auto-lubricated material.	Pneumatic exchanger is easily externally accessible for a quick inspection. Special Air system: lube-free, non-stall, non-freeze.	Special pinch clamping, design to minimize wear and increase life of the diaphragm, and provides a uniform seal to avoid leak.	Special exhaust chamber with double silencer to expand diffusion passages, reduce the icing and assure low noise level.

QUALITY 100% wet tested after final assembly: deadheading, priming and sealing SAFE ATEX certifications in all versions: Conductive plastic pumps available FLEXIBILITY Multiple porting options available along with interface options

## **PUMP OPERATION**









### Suction Cycle



Compressed air fills right inner chamber, causing the opposing diaphragm to create suction, lifting the lower valve ball, pulling in fluid at inlet. Simultaneously, the right chamber is in "Discharge" cycle.

### Discharge Cycle



Compressed air fills left inner chamber, causing upper valve ball to open and discharge fluid. Simultaneously, the right chamber is in "Suction" cycle.

### INSTALLATION















Pump installed below head (positive suction)

when it is necessary to empty completely the container

Self priming pump installed above head (negative suction)

pump initially works with dry column without problem

Pump installed abov∈ drum or tank

pump

Pump installed on hopper for high viscosity liquid

with special featuring hopper's height helps the pump to treat the fluid. Air pressure has to be high, Suction tube has to be bigger than pump's size

pump

it is necessary to check the chemical compatibility

Submerged Suspended Pump installed On a mobile unit

> special version with a trolley or with fixing feet cart when pump also in the upper must be often part, for ceiling moved fixing

### **9** | 0160

SIZE

**7**- 7 lt/min

**CASING** 

### ΗТ

### MODEL PHOENIX 18 - 20 lt/min **30** - 35 lt/min **55** - 55 lt/min **PHOENIX FOOD** 60 - 65 lt/min 90 - 100 lt/min **120** - 120 lt/min 170 - 170 lt/min **ACCURATE PHOENIX** 252 - 250 lt/min 400 - 380 lt/min 700 - 700 lt/min **TP** 1000 - 1050 lt/min TWIN PHOENIX **POWDER PHOENIX** SUBMERSIBLE **PHOENIX**



### **POLYPROPYLENE**

Wide chemical compatibility. General purpose.Reinforced with glass-fiber.



### PC CONDUCTIVE **POLYPROPYLENE**

Wide chemical compatibility. General purpose. Groundable.



### KC CONDUCTIVE PVDF

Strong chemical resistance to acids. High temperature resistance. Groundable.



#### 0 **ACETAL**

Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance.



#### OC CONDUCTIVE ACETAL

Wide range of solvent and hydrocarbons. Good level of abrasion resistance. Groundable.



### **ALUMINIUM**

Wide range of solvent and hydrocarbons. Good level of abrasion resistance.



### S SS AISI 316

High level of corrosion and abrasion resistance.



### SS - AISI 316 Electropolished

corrosion and Phoenix Food.



### **NBR**

**DIAPHRAGM** 

Good for petroleum-based fluids, water, oils, hydrocarbons and MILD chemicals



#### D **EPDM**

Good with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance



#### Т PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



### **HYTREL**

Good low temperature properties. Good abrasion resistance



### M **SANTOPRENE**

solutions and dilute acids.



#### Ν NBR

**BALL** 

Good for petroleum-based fluids, water, oils, hydrocarbons and MILD chemicals



### **EPDM**

Good with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance



Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.





High level of corrosion and abrasion resistance. Good for viscous fluids.



High level of abrasion resistance.

ATEX ZONE BALL SEAT **CONNECTIONS GASKET** CERTIFICATION

**PORTS** 



### **POLYPROPYLENE**

Wide chemical compatibility. General purpose.

Strong chemical

resistance to acids. High temperature



### V VITON

Ν

**NBR** 

Good for

petroleum-based

fluids, water, oils,

MILD chemicals.

hydrocarbons and

High heat resistance. Good resistance to aggressive chemicals and hydrocarbons.



2 FLANGED

TRI-CLAMP (PHOENIX FOOD)

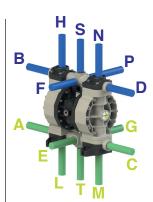
NPT THREATED

6 - DIN 11851/3 (PHOENIX FOOD)



ATEX ZONE 2 EX II 3/3 GD c IIB T4

X ATEX ZONE 1 EX II 2/2 GD c IIB T4





### A

resistance.

K **PVDF** 

**ALUMINIUM** Wide range of solvent and hydrocarbons. Good level of abrasion resistance.



### D **EPDM**

Good with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.



#### T PTFE

Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.



### S

High level of corrosion and abrasion resistance.



### Z PE

With high molecular weight: High level of abrasion resistance



### 0 **ACETAL**

Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance.



To select the right FLUIMAC pump for your application, the following factors should be considered to achieve economy of operation, long pump life, and minimal maintenance costs:

- The nature of the medium to be pumped, its viscosity, and the solids content
- · Pumping capacity in relation to the desired output
- Suction and pressure conditions

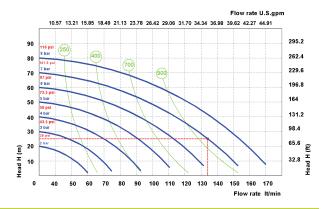
Considering these parameters, an optimal pump size is selected when the intersection of the intended installation "pressure vs. flow rate" is near the middle section of the curves.

#### **USING PERFORMANCE CURVES**

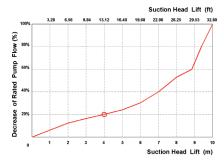
To determine compressed air requirements and proper size for a FLUIMAC AODD pump, two elements of information are required:

- 1 Required Flow Rate
- 2 Total Delivery Head

As an example, consider a P170 pump performance curve, pumping about 135 lt/min at 25m.Point A on the performance curve is where the desired Flow Rate and Total Delivery Head points intersect. This point determines compressed air requirements for the particular pump. At performance point A, the pump will require approximately 7 bar air inlet pressure. To arrive at this figure, follow the solid blue curve to the left to read the air pressure rating in BAR.By looking at the nearest green curve, it is determined the pump will require approximately 900 nl/min (Normal Liter per minute) of air consumption.

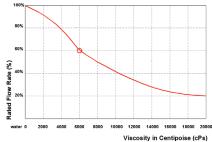


#### **SPECIFIED SUCTION LIFT**



With a suction lift of 4 m, pump rate decreases by approximately 20%. Valid for pumps 3/4" and larger; data varies with pump configuration.

#### **VISCOUS LIQUIDS PERFORMANCE DATA**



During the conveyance of a fluid with a viscosity of 6000cPs, the pump rate decreases to 60% of its rated value (100% = water). Valid for 3/4" pumps & larger.

PUMP TYP€	AODD	CENTRIFUGAL	LOB€	GEAR	SCREW	PERISTALIC	PISTON
			4		Politice.		
Variable Flow & Head Control	<b>✓</b>	<b>✓</b>	$\checkmark$	$\checkmark$	!	<b>✓</b>	<b>✓</b>
Deadhead Safely	<b>✓</b>	!	!	!	!	!	!
Dry-Running	✓	x	X	X	X	<b>✓</b>	X
Dry Self-Priming	✓	x	X	<b>✓</b>	X	✓	!
No Mechanical Alignment	✓	x	X	х	х	х	X
No Electrical Installation	<b>✓</b>	x	X	X	X	X	X
Portability	<b>✓</b>	<b>✓</b>	!	!	!	<b>✓</b>	!
Submersible	✓	!	х	х	Х	х	!
Sealless	✓	!	!	!	!	!	!
Cavitation Tolerance	<b>✓</b>	x	!	!	✓	✓	!
Low Shear & Degradation	✓	x	<b>✓</b>	$\checkmark$	!	$\checkmark$	!



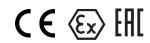
## PHOENIX

Realized in:

PP, PVDF, ALUMINIUM, SS AISI 316, POMc Flow-rate from 7 lt/min to I.OOO lt/min Connection from I/4" to 3".

ATEX certification for zone 2

EX II 3/3 GD c IIB T I35°C









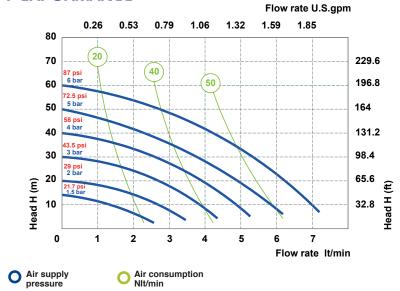
POMc

### **TECHNICAL DATA**

Fluid connections	1/4" BSP
Air connection	4 mm
Max. Flow rate	7 It/min
Max air pressure	6 bar
Max delivery head	60 m
Max Suction Lift Dry	3 m
Max Suction Lift Wet	9,8 m
Max Solid passing	2 mm
Noise level:	62 dB
Max Viscosity:	5.000 cps
Displacement per Stroke:	18 CC ~

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**

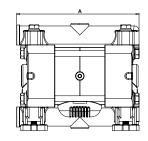


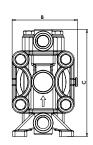
The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at  $20^{\circ}$ C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

EX II 3/3 GD C IIB T 135 °C

	A	В	С	Net Weight	Temp	erature
PP	129 mm	68 mm	112 mm	0,84 Kg	- 4°C	+ 65°C
PVDF	129 mm	68 mm	112 mm	0,96 Kg	- 20°C	+ 95°C
POMc	129 mm	68 mm	112 mm	0,84 Kg	- 5°C	+ 80°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0007	<b>P</b> = PP <b>KC</b> = PVDF+CF <b>O</b> = POMc	NT = NBR+PTFE	T = PTFE S = SS	<b>P</b> = PP <b>K</b> = PVDF <b>O</b> = POMc	D = EPDM V = VITON N = NBR T = PTFF	1 = PTFE 5 = NPT	- = zone 2	AB = STANDARD





**PVDF+CF** 



**POMc** 



**SS** 

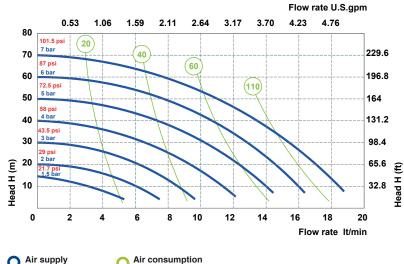
### **TECHNICAL DATA**

Fluid connections	3/8" BSP
Air connection	6 mm
Max. Flow rate	20 lt/min
Max air pressure	7 bar
Max delivery head	70 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	2,5 mm
Noise level:	65 dB
Max Viscosity:	10.000 cps
Displacement per Stroke:	30 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**



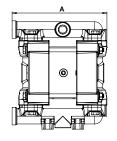


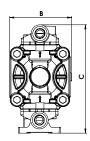


The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	146 mm	96 mm	167 mm	1,3 Kg	- 4°C	+ 65°C
PVDF	146 mm	96 mm	167 mm	1,6 Kg	- 20°C	+ 95°C
POMc	146 mm	96 mm	167 mm	1,5 Kg		+ 80°C
SS	148 mm	92 mm	152 mm	2,3 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0018	P = PP KC = PVDF+CF O = POMc SS = SS	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE	T = PTFE S = SS	P = PP K = PVDF O = POMc S = SS	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 5 = NPT	- = zone 2	AB = STANDARD





**PVDF+CF** 







**SS** 

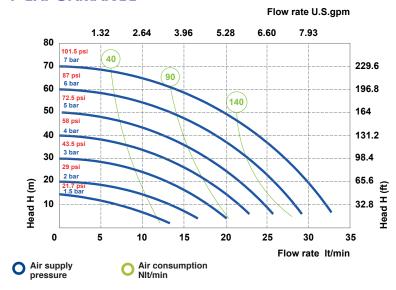
### **TECHNICAL DATA**

Fluid connections	1/2" BSP
Air connection	6 mm
Max. Flow rate	35 lt/min
Max air pressure	7 bar
Max delivery head	70 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	3 mm
Noise level:	65 dB
Max Viscosity:	15.000 cps
Displacement per Stroke:	65 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

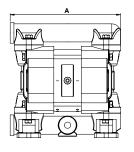
### **PERFORMANCE**

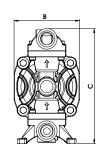


The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	177 mm	105 mm	185 mm	1,8 Kg	- 4°C	+ 65°C
PVDF	177 mm	105 mm	185 mm	2,3 Kg	- 20°C	+ 95°C
ALU	183 mm	110 mm	189 mm	2,8 Kg		+ 95°C
SS	181 mm	106 mm	192 mm	3,8 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0030	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE	<b>D</b> = EPDM <b>V</b> = VITON <b>N</b> = NBR <b>T</b> = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU** 



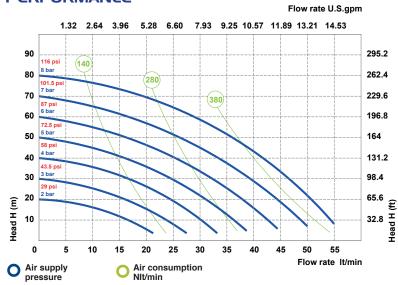
### **TECHNICAL DATA**

Fluid connections	1/2" BSP
Air connection	1/4" BSP
Max. Flow rate	55 lt/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	3,5 mm
Noise level:	70 dB
Max Viscosity:	20.000 cps
Displacement per Stroke:	140 CC ~

€X EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

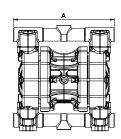
### **PERFORMANCE**

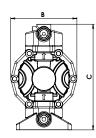


The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	238 mm	156 mm	249 mm	3,8 Kg	- 4°C	+ 65°C
PVDF	238 mm	156 mm	249 mm	4,8 Kg	- 20°C	+ 95°C
ALU	234 mm	156 mm	245 mm	3,8 Kg	- 20°C	+ 95°C
SS	234 mm	156 mm	268 mm	6,8 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0055	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU** 



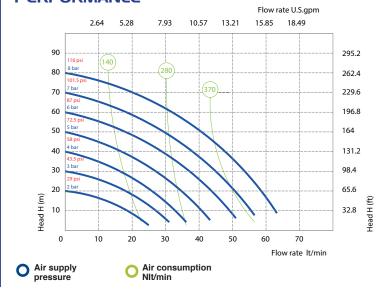
### **TECHNICAL DATA**

Fluid connections	1/2" BSP
Air connection	1/4" BSP
Max. Flow rate	65 lt/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	3,5 mm
Noise level:	72 dB
Max Viscosity:	20.000 cps
Displacement per Stroke:	140 CC ~

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

€x EX II 3/3 GD C IIB T 135 °C

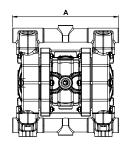
### **PERFORMANCE**

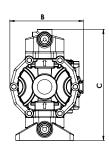


The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	238 mm	165 mm	249 mm	4,3 Kg	- 4°C	+ 65°C
PVDF	238 mm	165 mm	249 mm	5,3 Kg	- 20°C	+ 95°C
ALU	234 mm	165 mm	245 mm	4,3 Kg	- 20°C	+ 95°C
SS	234 mm	165 mm	268 mm	7,3 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0060	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD





**PVDF+CF** 





**PERFORMANCE** 



### **TECHNICAL DATA**

Fluid connections	3/4" BSP
Air connection	3/8" BSP
Max. Flow rate	100 lt/mm
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	4 mm
Noise level:	72 dB
Max Viscosity:	15.000 cps
Displacement per Stroke:	200 CC ~

€x EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

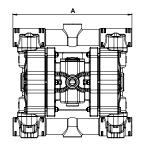
#### Flow rate U.S.gpm 2.64 5.28 7.93 10.57 13.21 15.85 18.49 21.13 23.78 26.42 29.06 295.2 90 (200 262.4 80 229.6 70 (600) 196.8 60 700 164 50 131.2 40 98.4 30 65.6 20 Head H (m) 10 30 40 50 70 80 100 110

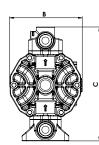
The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

Air consumption NIt/min

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	293 mm	176 mm	280 mm	5,1 Kg	- 4°C	+ 65°C
PVDF	293 mm	176 mm	280 mm	6,6 Kg	- 20°C	+ 95°C
ALU	265 mm	178 mm	245 mm	5,6 Kg		+ 95°C
SS	247 mm	178 mm	251 mm	7,6 Kg	- 20°C	+ 95°C





Flow rate It/min

### **COMPOSITION**

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0090 P0100	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD

Air supply

pressure



PP



**PVDF+CF** 



**SS** 

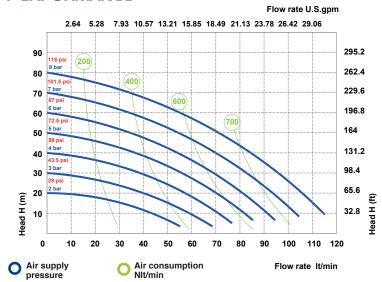
### **TECHNICAL DATA**

1" BSP
3/8" BSP
120 lt/mm
8 bar
80 m
5 m
9,8 m
4 mm
72 dB
25.000 cps
200 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

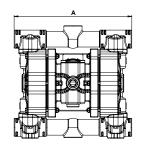
### **PERFORMANCE**

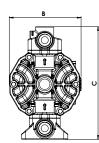


The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	A	В	С	Net Weight	Tempe	erature
PP	293 mm	178 mm	280 mm	5,6 Kg	- 4°C	+ 65°C
PVDF	293 mm	178 mm	280 mm	7,6 Kg		+ 95°C
SS	258 mm	177 mm	295 mm	9,6 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0120	<b>P</b> = PP <b>KC</b> = PVDF+CF <b>S</b> = SS	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD



PP



**PVDF+CF** 



**ALU (P 160)** 



### **TECHNICAL DATA**

Fluid connections	1" BSP - DN25
Air connection	1/2" BSP
Max. Flow rate	170 lt/mm
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	7,5 mm
Noise level:	75 dB
Max Viscosity:	35.000 cps
Displacement per Stroke:	700 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition,

discharge head, air pressure and fluid type.

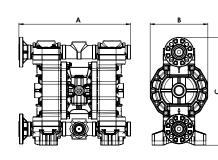
### **PERFORMANCE**



The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	430 mm	222 mm	416 mm	14,2 Kg	- 4°C	+ 65°C
PVDF	430 mm	222 mm	416 mm	16,2 Kg		+ 95°C
ALU	370 mm	222 mm	364 mm	13,2 Kg		+ 95°C
SS	357 mm	222 mm	371 mm	17,2 Kg	- 20°C	+ 95°C



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0170 P0160	P = PP KC = PVDF+CF S = SS A = ALU	HT =HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD





**PVDF+CF** 



**ALU (P 250)** 



**SS** 

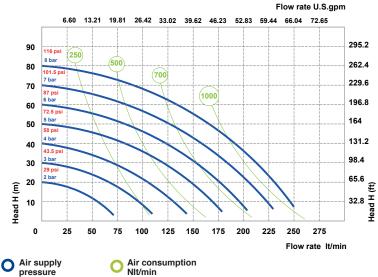
### **TECHNICAL DATA**

Fluid connections	1"1/4" BSP
Air connection	1/2" BSP
Max. Flow rate	250 It/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	7,5 mm
Noise level:	75 dB
Max Viscosity:	35.000 cps
Displacement per Stroke:	700 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**

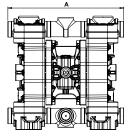


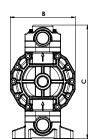
pressure

The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Temperature	
PP	396 mm	222 mm	388 mm	14,2 Kg	- 4°C	+ 65°C
PVDF	396 mm	222 mm	388 mm	16,2 Kg	- 20°C	+ 95°C
ALU	370 mm	222 mm	364 mm	13,2 Kg		+ 95°C
SS	357 mm	222 mm	374 mm	17,2 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0252 P0250	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD

## 400





**PVDF+CF** 



**ALU** 



### **TECHNICAL DATA**

Fluid connections 1"1/2 BSP - DN 40

1/2" BSP Air connection

380 lt/min Max. Flow rate

8 bar Max air pressure

80 m Max delivery head

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 8 mm

78 dB Noise level:

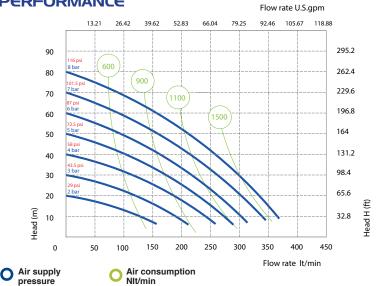
Max Viscosity: 40.000 cps

Displacement per Stroke: 1200 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

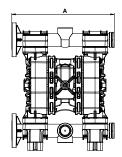
### **PERFORMANCE**

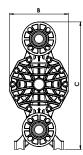


The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	454 mm	260 mm	564 mm	18,2 Kg	- 4°C	+ 65°C
PVDF	454 mm	260 mm	564 mm	22,2 Kg	- 20°C	+ 95°C
ALU	445 mm	260 mm	563 mm	22,2 Kg		+ 95°C
SS	361 mm	260 mm	502 mm	25,3 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0400	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD EF = STANDARD SS



PP



**PVDF+CF** 



**ALU** 



**SS** 

### **TECHNICAL DATA**

Fluid connections 2" BSP - DN 50

Air connection 3/4" BSP

Max. Flow rate 700 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 8,5 mm

Noise level: 78 dB

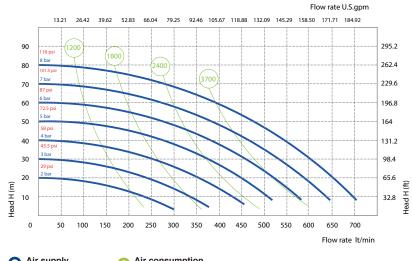
Max Viscosity: **50.000 cps** 

Displacement per Stroke: 3050 CC ~

EX II 3/3 GD C IIB T 135 °C

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**



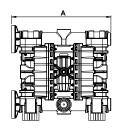
Air supply pressure

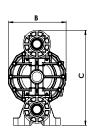
Air consumption NIt/min

The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

### **DIMENSIONS**

	Α	В	С	Net Weight	Tempe	erature
PP	595 mm	345 mm	570 mm	30,6 Kg	- 4°C	+ 65°C
PVDF	595 mm	345 mm	570 mm	41,6 Kg	- 20°C	+ 95°C
ALU	595 mm	345 mm	567 mm	37,6 Kg		+ 95°C
SS	487 mm	345 mm	599 mm	51 Kg	- 20°C	+ 95°C





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P0700	P = PP KC = PVDF+CF S = SS A = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE D = EPDM N = NBR	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS Z = PE-UHMWE A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED 5 = NPT	- = zone 2	AB = STANDARD EF = STANDARD SS

## 







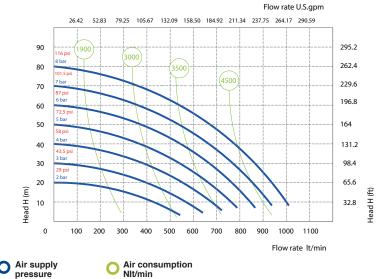


### **TECHNICAL DATA**

Fluid connections	3" BSP - DN 80
Air connection	3/4" BSP
Max. Flow rate	1050 lt/min
Max air pressure	8 bar
Max delivery head	80 m
Max Suction Lift Dry	5 m
Max Suction Lift Wet	9,8 m
Max Solid passing	12 mm
Noise level:	82 dB
Max Viscosity:	55.000 cps

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

### **PERFORMANCE**





The curves and performance values refer to pumps with submerged suction and free delivery outlet, with water at 20°C. These data may vary according to the construction materials and hydraulic conditions.

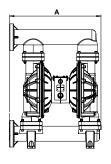
### **DIMENSIONS**

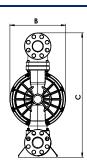
Displacement per Stroke:

**(€x)** EX II 3/3 GD C IIB T 135 °C

	Α	В	С	Net Weight	Tempe	erature
PP	685 mm	417 mm	933 mm	48,5 Kg	- 4°C	+ 65°C
PVDF	685 mm	417 mm	933 mm	53,5 Kg	- 20°C	+ 95°C
ALU	570 mm	420 mm	838 mm	53,5 Kg		+ 95°C
SS	570 mm	420 mm	838 mm	111,5 Kg	- 20°C	+ 95°C

9750 CC ~





MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
P1000	<b>P</b> = PP <b>K</b> = PVDF <b>S</b> = SS <b>A</b> = ALU	HT = HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE	T = PTFE S = SS D = EPDM N = NBR	P = PP K = PVDF S = SS A = ALU	D = EPDM V = VITON N = NBR T = PTFE	1 = BSP 2 = FLANGED	- = zone 2	AB = STANDARD



## PHOENIX FOOD

Air operated double diaphragms pumps Realized in:

SS AISI 316 electro-polished
Flow-rate from 20lt/min to I.000 lt/min
Tri-Clamp Connection.
ATEX certification

Atex zone 2 - EX II 3/3 GD c IIB T I35°C Atex zone I - EX II 2/2 GD c IIB T I35°C





**AISI 316 ELECTRO-POLISHED** 

Fluid connections 3/4" TRI-CLAMP

Air connection 6 mm

Max. Flow rate 20 lt/min

Max air pressure 7 bar

Max delivery head 70 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 2,5 mm

Noise level: 65 dB

Max Viscosity: 10.000 cps

Displacement per Stroke: 30 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

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			• •				9	) <b>)</b> hi	153
				140		0		<b>.</b> Ø	
		Щ				=			_
							Flow ra	te U.S.gpm	1
80	0.9		1.59	2.11 2.6	4 3.17	3.70	4.23	4.76	
70	101.5 psi 7 bar	(20)	(40)	-					229.6
60	87 psi 6 bar		$\rightarrow$	(60)					196.8
50	72.5 psi 5 bar	\	$\rightarrow \downarrow$			(110)			164
40	58 psi 4 bar	\	-			V			131.2
	43.5 psi 3 bar	$\rightarrow$			N	1			
30	29 psi 2 bar				1				98.4
(m) Head H (m) 10	21.7 psi 1.5 bar	-4							65.6
p 10					-/-	-//-			32.8
Ť 0	2	2 4	6	8 10	12	14	16	18 20	1
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and free	ves and e delive	d perform ery outlet,	ance va with wat	iues refe er at 20°	r to pum C. Thes	ips witt e data	n subme mav var	rgea suc v accord	tion ina t
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2,3 Kg -20°C +95°C

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	AIEX	PORTS	
PF0018	S = SS POLISHED	HT = HYTREL+PTFE	T = PTFE S = SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD	

### PHOENIX FOOD 30

### **TECHNICAL DATA**

### PERFORMANCE

### **PF 30**



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 1" TRI-CLAMP
Air connection 6 mm

Max. Flow rate 35 lt/min

Max air pressure 7 bar
Max delivery head 70 m

Max Suction Lift Dry 5 m

ix oddion Lint bry

Max Suction Lift Wet 9,8 m

Max Solid passing

Noise level: **65 dB** 

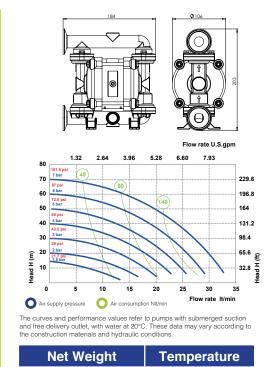
Max Viscosity: **15.000 cps** 

Displacement per Stroke: 65 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



-20°C +95°C

3,8 Kg

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0030	S = SS POLISHED	<b>HT =</b> HYTREL+PTFE	<b>T =</b> PTFE <b>S =</b> SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

3 mm



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 1" TRI-CLAMP
Air connection 1/4" BSP
Max. Flow rate 65 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 3,5 mm

Noise level: 72 dB

Max Viscosity: 20.000 cps

Displacement per Stroke: 140 CC ~

 $\stackrel{\textstyle \longleftarrow}{\text{EX}}$  EX II 3/3 GD C IIB T 135 °C ( STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

246	165
2.64 5.28 7.93 10.57	Flow rate U.S.gpm 13.21 15.85 18.49
90 114 115 115 115 115 115 115 115 115 115	0°C. These data may vary according to
Net Weight	Temperature
7.3 Kg	-20°C +95°C

7,3 Kg	-20°C +95°C

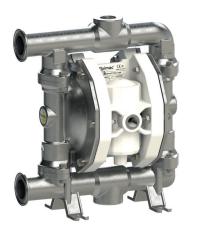
MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	AIEX	PORTS
PF0060	S = SS POLISHED	<b>HT =</b> HYTREL+PTFE	T = PTFE S = SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

### PHOENIX FOOD 120

### **TECHNICAL DATA**

### PERFORMANCE

### **PF I20**



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 1"1/2"TRI-CLAMP
Air connection 3/8" BSP
Max. Flow rate 120 lt/min

Max air pressure 8 bar
Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing

Noise level: 72 dB

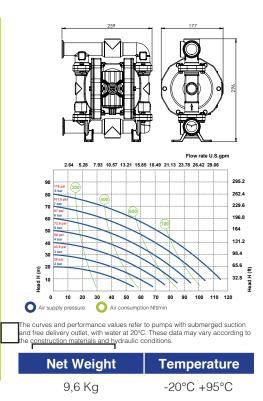
Max Viscosity: **25.000 cps** 

Displacement per Stroke: 200 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0120	<b>S</b> = SS POLISHED	HT = HYTREL+PTFE	T = PTFE S = SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6= DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

4 mm



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 1"1/2 TRI-CLAMP 1/2" BSP Air connection

8 bar

Max. Flow rate 170 lt/min

Max delivery head 80 m

5 m Max Suction Lift Dry

Max air pressure

Max Suction Lift Wet 9,8 m

Max Solid passing 7,5 mm

Noise level: 75 dB

Max Viscosity: 35.000 cps

Displacement per Stroke: 700 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

€ 20		357 222	
10.57 11.21 15.35 15.49 21.13 23.78 26.42 23.00 31.79 34.34 36.98 39.62 42.27 44.91  90 11 10 10 10 10 10 10 10 10 10 10 10 10 1			
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0 40 50 60 70 80 90 100 110 120 130 140 150 160 170	40	43.5 psi	]
E 20 E 10 0 40 50 60 70 80 90 100 110 120 130 140 150 160 170	30		1
0 40 50 60 70 80 90 100 110 120 130 140 150 160 170	€ <sup>20</sup>	2 2007	65
0 40 50 60 70 80 90 100 110 120 130 140 150 160 170	± 10		32
	0		]
		Net Weight Temperature	•
Net Weight Temperature		17.2 Kg20°C05°C	

17,2 Kg -20°C +95°C

MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0170	S = SS POLISHED	HT =HYTREL+PTFE	T = PTFE S = SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD

PHOENIX FOOD 400

### **TECHNICAL DATA**

### PERFORMANCE

### PF 400



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 2" TRI-CLAMP 1/2" BSP Air connection Max. Flow rate 380 lt/min 8 bar Max air pressure

Max delivery head 80 m Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 8 mm 78 dB Noise level:

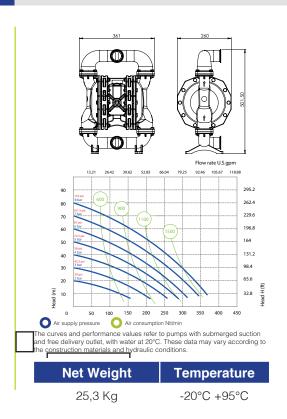
Max Viscosity: 40.000 cps

Displacement per Stroke: 1200 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF0400	S = SS POLISHED	<b>HT =</b> HYTREL+PTFE	<b>T =</b> PTFE <b>S =</b> SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	<b>EF =</b> STANDARD



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 2"1/2 TRI-CLAMP

Air connection 3/4" BSP

Max. Flow rate 700 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 8,5 mm

Noise level: **78 dB** 

Max Viscosity: 50.000 cps

Displacement per Stroke: 3050 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.

JECTIONS	ATEY	PORTS
51 Kg		-20°C +95°C

N	MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
	PF0700	S = SS POLISHED	<b>HT =</b> HYTREL+PTFE	<b>T =</b> PTFE <b>S =</b> SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	EF = STANDARD

### PHOENIX FOOD 1000

### **TECHNICAL DATA**

### PERFORMANCE

### **PF 1000**



**AISI 316 ELECTRO-POLISHED** 

Fluid connections 3" BSP

Air connection 3/4" BSP

Max. Flow rate 1050 lt/min

Max air pressure 8 bar

Max delivery head 80 m

Max Suction Lift Dry 5 m

Max Suction Lift Wet 9,8 m

Max Solid passing 12 mm

Noise level: 82 dB

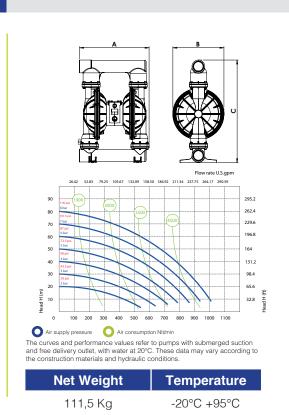
Max Viscosity: 55.000 cps

Displacement per Stroke: 9750 CC ~

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

Displacement per stroke may vary based on suction condition, discharge head, air pressure and fluid type.



MODEL	CASING	DIAPHRAGM	BALLS	SEATS	GASKET	CONNECTIONS	ATEX	PORTS
PF1000	<b>S</b> = SS POLISHED	<b>HT =</b> HYTREL+PTFE	T = PTFE S = SS	<b>S</b> = SS	T = PTFE	3 = TRI-CLAMP 1 = BSP 6 = DIN	- = zone 2 <b>X</b> = zone 1	AB = STANDARD



### SPECIAL PUMPS

Air operated double diaphragms pumps
with special features:

PHOENIX ATEX certification zone I ATEX
ACCURATE PHOENIX remote control
DRUM PHOENIX to empty drums and tanks
TWIN PHOENIX with double inlet/outlet
POWDER PHOENIX to handle powder trasferring
SUBMERSIBLE PHOENIX ready to be submerged directly into the fluid



















### European ATEX Directive 94/9/CE

### 

**Safety symbols:** DIN 40012 Annex A

II Equipment Group: surface

2/2 Equipment category: 2 Level of protection - High level - Zone 1

**GD** Type of explosive atmospheres (group II) **G** = Gas vapours – **D** = Dust

c Equipment protection: constructional safety (EN 13463-5).

**IIB Group of gas:** IIB Ethylene. Exclusion of the following products: Hydrogen, acetylene, carbon disulphide.

T 135° (T4) Temperature class (group II): Maximum surface temperature [°C] 135

PUMPS	MAIN APPLICATIONS
ALL RANGE	<ul> <li>Petrol-Chemical Industry</li> <li>Flexographic industry</li> <li>Food industry</li> <li>Painting industry</li> <li>Automotive industry</li> </ul>

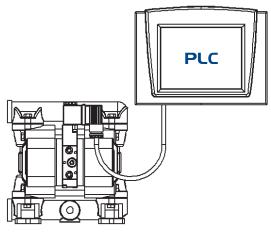
### **TECHNICAL DATA**

Fluimac has filed with the BUREAU VERITAS certification body the documentation certifying ATEX compliance pursuant to Directive 94/9/CE for its ranges of AODD pumps and pulsation dampeners, with special construction materials to have zone 1 certification.

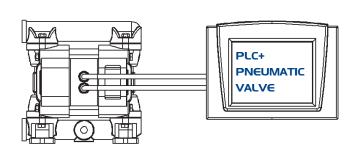


















### **PUMPS**

AP7 AP90 AP18 AP120 AP30 AP170 AP60 AP252

### MAIN APPLICATIONS

- CHEMICAL INDUSTRY
- WASTE DISPOSAL TECHNOLOGY
- FLEXOGRAPHIC INDUSTRY
- PAINTING INDUSTRY
- PRINTING INDUSTRY
- WATER TREATMENT

### **TECHNICAL DATA**

ACCURATE PHOENIX are Pumps that give you the external pump control necessary for exacting applications such as batching. Featuring a direct electrical interface that utilizes electrical impulses to stroke the pump instead of differential pressure, the ACCURATE PHOENIX provides a variable stroke rate that you can easily control as needed.

Note: PLC and computer system not included.

### DRUM PHOENIX

### **PUMPS**

DP18 - DP30 - DP60 - DP120 - DP170

### MAIN APPLICATIONS

- CHEMICAL INDUSTRY
- WASTE DISPOSAL TECHNOLOGY
- AUTOMOTIVE INDUSTRY
- FOOD INDUSTRY



### **TECHNICAL DATA**

DRUM PHOENIX are designed for emptying drums and containers, and provide an economical and wear resistant alternative to other pumping systems. In order to handle a wide range of fluids, DP pumps are available in all materials. The pump can be quickly and easily mounted on the drum with its feet. The drum will be completely emptied with a suction pipe.

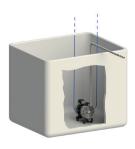
### SUBMERSIBLE PHOENIX

### **PUMPS**

**ALL RANGE** 

### MAIN APPLICATIONS

- CHEMICAL INDUSTRY
- WASTE DISPOSAL TECHNOLOGY
- FOOD INDUSTRY
- PETROL-CHEMICAL INDUSTRY



#### **TECHNICAL DATA**

SUBMERSIBLE pumps may be submerged into the liquid. It is important to make sure that all components which are in contact with the liquid are chemically compatible. The air exhaust must be led to the atmosphere by means of a hose.

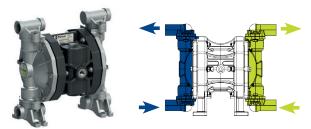
### TWIN PHOENIX

### **PUMPS**

**ALL RANGE** 

### MAIN APPLICATIONS

- PAINTING INDUSTRY
- WASTEWATER TECHNOLOGY
- PRINTING INDUSTRY
- PAPER PROCESSING
- FLEXOGRAPHIC INDUSTRY



### **TECHNICAL DATA**

TWIN PHOENIX are mainly used in the textile and paper processing industry. These dual action pumps are able to transfer two different media independently and simultaneously.

This is accomplished by using separate connections on the suction and discharge ports, keeping two pumped media isolated from each other, preventing unwanted mixing.

### POWDER PHOENIX

### **PUMPS**

PP400 - PP700 IN ALU AND SS

### MAIN APPLICATIONS

- PAINTING INDUSTRY
- WASTEWATER TECHNOLOGY
- PRINTING INDUSTRY
- FOOD INDUSTRY
- CHEMICAL INDUSTRY



### **TECHNICAL DATA**

POWDER pumps are designed to move bulk powders more effectively throughout your process vs. other unsafe and labor intensive means.

These heavy duty pumps will consistently transfer fine-grained, low-bulk density dry powders in a dust-free operation.



### DAMPER

Pneumatic, automatic pulsation dampeners Realized in:
PP, PVDF, ALUMINIUM, SS AISI 316, POMc
Applicable to all size of pumps.
ATEX ZONE 2 AND ZONE I CERTIFICATION
Available also in FOOD version.





The active pulsation dampener is the most efficient way to remove pressure variations on the discharge of the pump. Fluimac pulsation dampener works actively with compressed air, setting automatically the correct pressure to minimize the pulsations. Pulsation dampeners require minimum maintenance and are, subject to the requirements of the application, available in the same housing and diaphragm materials as the pump.

### **HOW IT WORKS**

The pulsating flow of the discharge forces the diaphragm upwards where it is cushioned by the air in the chamber. The flexing of the diaphragm absorbs the pulsation giving a smooth flow.



Significant Pulsation Reduction with an average 70% - 80% pulsation reduction in high back pressure applications.





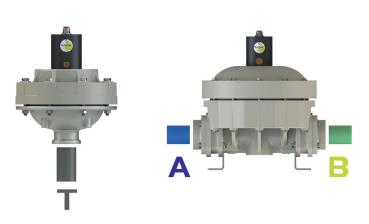
### **APPLICATION**

- METERING/INJECTION/DOSING:
   Equalizes discharge pressure spikes, increasing accuracy;
- FILTER PRESS/INLINE FILTERS: Increases filter efficiency and life by providing a smooth flow;
- SPRAYING: Smooth, consistent spray pattern;
- FILLING:
- Eliminates inconsistent filling and splashing;
   TRANSFER:
  - Eliminates harmful water hammer, preventing pipe and valve damage.

### **INSTALLATION**



### PORT POSITION



- MISURAZIONI E DOSAGGIO:
  - Smorza i picchi di pressione della mandata, aumentando la pre-
- FILTROPRESSA:
  - Aumenta l'efficienza e la vita operativa dei filtri;
- SPRAYING;
- RIEMPIMENTO: Elimina errori di riempimento e schizzi;
- TRASFERIMENTO:

### **TECHNICAL DATA**

### **DIMENSIONS**

**PVDF** 

119

**POMc** 

119

AISI

119

143

2

+95°C

-20°C





3/4" BSP Fluid connections

Air connection 6 mm

80 CC ~ Capacity Volume

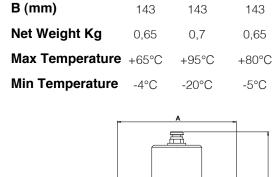
Max air pressure

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

7 bar

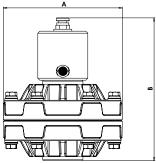
EX II 2/2 GD C IIB T 135 °C (zone 1)

**APPLY TO:** 



PP

119



**PVDF+CF** 



**AISI** 

**DIAPHRAGM PORTS** 

D020

P = PP KC = PVDF+CF O = POMc S = SS

HT = HYTREL+PTFE $\mathbf{MT} = \mathsf{SANTOPRENE} + \mathsf{PTFE}$ 

H = HYTREL M = SANTOPRENE **1 =** BSP

A (mm)

B (mm)

**Net Weight Kg** 

Max Temperature

Min Temperature

A (mm)

2 = FLANGE T = STANDARD **5 =** NPT

PP

181

195

1,75

+65°C

-4°C

DAMPER 25

### **TECHNICAL DATA**

### **DIMENSIONS**

**PVDF** 

181

195

2

+95°C

-20°C

**POMc** 

181

195

1,9

+80°C

-5°C

**AISI** 

181

182

6,7

+95°C

-20°C



1" BSP Fluid connections

Air connection 8 mm

8 bar Max air pressure

200 CC ~ Capacity Volume

EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

**APPLY TO:** 







**PVDF+CF** 

cisione;

**AISI** 

**POMc** 

KC = PVDF+CF O = POMc

S = SS

**H =** HYTREL M = SANTOPRENE **D** = EPDM

T = STANDARD

**HT =** HYTREL+PTFE P = PP MT = SANTOPRENE+PTFE **1 =** BSP D025

N = NBR

2 = FLANGE AB = SS **5 =** NPT

### TECHNICAL DATA

### **DIMENSIONS**



Fluid connections 1"1/2 BSP

Air connection 10 mm

8 bar Max air pressure

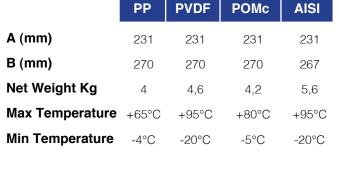
Capacity Volume

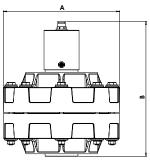
EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

700 CC ~

EX II 2/2 GD C IIB T 135 °C (zone 1)

**APPLY TO:** 





**PVDF+CF** 





**DIAPHRAGM PORTS** 

D040

P = PP KC = PVDF+CF O = POMc S = SS

**HT =** HYTREL+PTFE MT = SANTOPRENE+PTFE H = HYTREL M = SANTOPRENE

**1 =** BSP 2 = FLANGE **5 =** NPT

A (mm)

B (mm)

**Net Weight Kg** 

**Max Temperature** 

Min Temperature

T = STANDARD

### DAMPER 50

### **TECHNICAL DATA**

### **DIMENSIONS**

PP

404

425

14

+65°C

-4°C

**PVDF** 

404

425

17

+95°C

-20°C

ALU

400

425

14,5

+80°C

-5°C

**AISI** 

402

408

21,6

+95°C

-20°C



Fluid connections 2" BSP Air connection 12 mm 8 bar Max air pressure 2900 CC ~ Capacity Volume

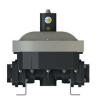
EX II 3/3 GD C IIB T 135 °C (STD. zone 2)

EX II 2/2 GD C IIB T 135 °C (zone 1)

**APPLY TO:** 

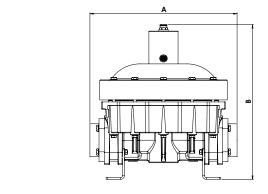
PP











**PVDF+CF** 

**ALU** 

**H =** HYTREL M = SANTOPRENE **D** = EPDM

N = NBR

**D** = EPDM V = VITON N = NBR

**1 =** BSP 2 = FLANGE **5 =** NPT

AB = STANDARD

D050

P = PP KC = PVDF+CF A = ALU S = SS

HT = HYTREL+PTFE MT = SANTOPRENE+PTFE

T = PTFE

34





### AIR REGULATION KIT

Adjust and set air pressure and airflow-rate with a filter regulator, pressure gauge and air valve unit



### **INOX TROLLEY**

It makes pumps transportable.



### **SWITCH VALVES**

Remotely start and stop with a solenoid or pneumatic valve for the pump's air line.



### ANTI VIBRATION FEET KIT

Reduces physical vibration from AODD pump operation.



### **STROKE COUNTER**

Count the number of strokes, connected to a control. It allows various type of monitoring.



### PP, PVDF, ALU SS NOOZLE

Dispenser to delivery control and batching.



### DIAPHRAM FAILURE DETECTION FLUID-GUARD

The Leak Detector provide a signal and the pump can be shut down when diaphragms fail.



### REINFORCED PVC HOSE

With metal reinforcement for suction/discharge, also food-grade.



### PNEUMATIC BATCH CONTROL

Pneumatic batcher can control any FLUIMAC AODD pump allowing you to set the cycles amount and count the strokes.



### **FOOT BALL VALVE**

Realized in PP and PVDF. Size available 1" - 1"1/4 - 1"1/2 - 2" Used to prevent the suction hose from emptying.



### ELECTRONIC BATCH CONTROL

Electronic batcher can control any FLUIMAC AODD pump allowing you to set the cycles amount and count the strokes.



#### SOFT STARTER

It is always recommended to start up an AODD pump slowly. This to protect the diaphragms.



### BASKET STRAINER FILTERS IN PP

Installed on the suction of the pumps, protects them from suspended solids and impurity.



### VALVES FITTINGS AND CONNECTIONS

IN PP. PVC. INOX



### **GEMINI CONTROL**

Electronic Control System for accurate pumps. This system allows you to use AODD pump as dosing system.



### FLANGE CONNECTION KIT

Adapt a pump from BSP type connection to flanges with this kit.



### PRESSURE BOOSTER

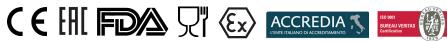
Where the line pressure is not enough, this system doubles the in let pressure to supply correctly the air to the pump.



### WALL FIXING BRACKET

Wall fixing bracket for diaphragm pumps, for all sizes.













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### AUTHORIZED PARTNER:

















